

Work Order ID 57379

April 6, 2010 9:00:25 AM

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Item ID: ERA-N500EH-LH

Accept

Setup Start

Revision ID:

Stop

Item Name: Instrument panel, LH

Start Date: 4/06/10 Start Qty: 1.00

Cust Item ID:

Required Date: 4/06/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan:  Date:

Run Start

QC: Date:

Tooling: Date:

Stop

SPC (Y/N): Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00

Waterjet

Memo

0.00

FLOW CNC Waterjet

cut per drwg

IB 10-4-6

①

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

IB 10-4-6

120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

Signature

HL

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Item ID: ERA-N500EH-LH

Accept



Setup Start



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Start Date: 4/06/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/06/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start



QC: Date:

SPC (Y/N): Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	id & stk								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

u 10-04-06

10/04/06

u 10-04-06

Picklist Print

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Parent Item: ERA-N500EH-LH



Parent Item Name: Instrument panel, LH

Start Date: 4/06/10

Required Date: 4/06/10

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No				sf	130.0000	2.4000			



6061-T6 .125 Sheet

B10-4-6

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT21	130	
112476	24	
113424	10	
113608	96	

112476

DART AEROSPACE LTD		Work Order: 57379
Description: PILOTS SIDE INSTRUMENT PANEL		Part Number: ERA-500-EH-LH
Inspection Dwg: ERA-N500 - LH	Rev: EH	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø 2.30	+ .012 - .001	2.301	✓			
Ø 2.83	+ .012 - .001	2.830	✓			
Ø 3.16	+ .012 - .001	3.159	✓			
.50	± .030	.500	✓			
2.50	± .030	2.501	✓			
1.15	± .030	1.152	✓			
.88	± .030	.879	✓			
.63	± .030	.635	✓			
3.25	± .030	3.246	✓			
Ø .63	± .030	.631	✓			
4.94	± .030	4.939	✓			
5.20	± .030	5.198	✓			
.69	± .030	.694	✓			
4.25	± .030	4.243	✓			
4.94	± .030	4.935	✓			
.70	± .030	.698	✓			
5.75	± .030	5.738	✓			
6.80	± .030	6.788	✓			
1.88	± .030	1.882	✓			
2.25	± .030	2.245	✓			
5.13	± .030	5.134	✓			
6.37	± .030	6.374	✓			
7.37	± .030	7.376	✓			

Measured by: IB	Audited by: S	Prototype Approval:
Date: 10-4-06	Date: 10/6/06	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

DART AEROSPACE LTD		Work Order: 57379
Description: PILOTS SIDE IN		Part Number: ERA-500-EH-LH
Inspection Dwg: ERA-500-EH-LH	Rev:	Page 1 of 1

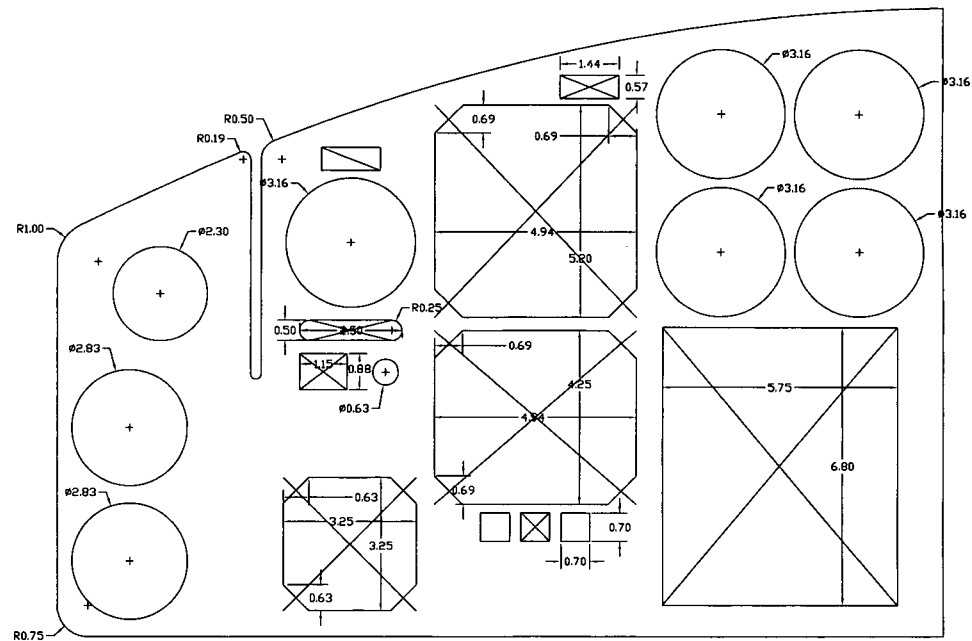
FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
8.37	± .030	8.376	✓			
9.63	± .030	9.636	✓			
11.67	± .030	11.676	✓			
2.10	± .030	2.097	✓			
4.00	± .030	4.00	✓			
5.49	± .030	5.490	✓			
8.62	± .030	8.624	✓			
9.00	± .030	9.00	✓			
10.00	± .030	10.00	✓			
11.00	± .030	11.00	✓			
13.64	± .030	13.64	✓			
14.50	± .030	14.50	✓			
15.17	± .030	15.17	✓			
16.82	± .030	16.82	✓			
19.25	± .030	19.25	✓			
19.91	± .030	19.91	✓			
21.69	± .030	21.69	✓			
2.62	± .030	2.625	✓			
4.15	± .030	4.153	✓			
5.33	± .030	5.333	✓			
9.37	± .030	9.370	✓			
10.37	± .030	10.373	✓			
12.75	± .030	12.75	✓			

Measured by: JB	Audited by: S	Prototype Approval:
Date: 10-4-06	Date: 10/4/06	Date:

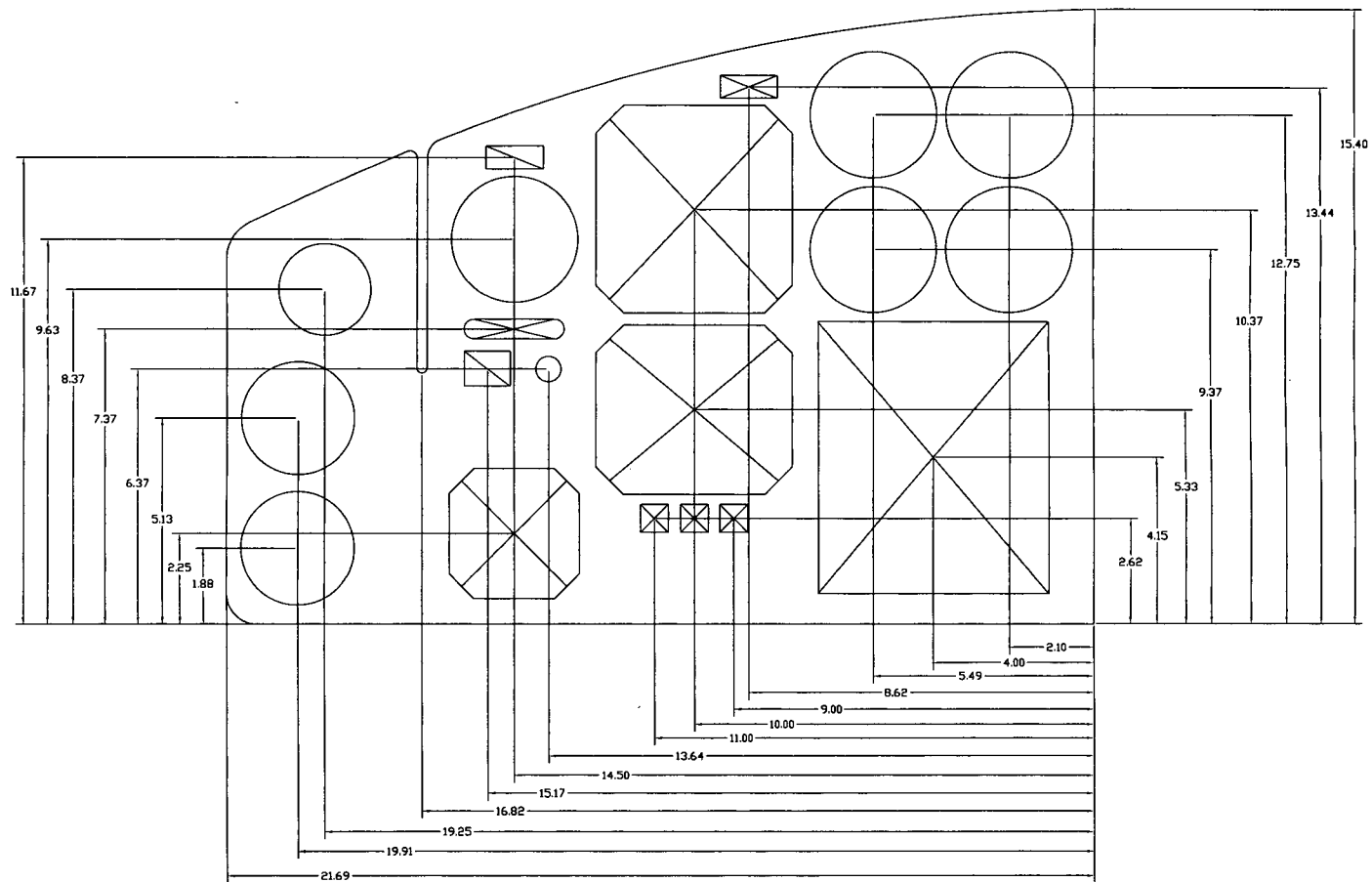
Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



COPILOT'S SIDE INSTRUMENT PANEL

ERA-NSOOEH-LH

#57379



COPILOT'S SIDE INSTRUMENT PANEL

#57379